

Date: • Wednesday, 09/04/2008 9:18:35 AM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: RESTRICTOR ELBOW
<b>Job Number</b>	: 38507		
<b>Estimate Number</b>	: 10927		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D2005011
<b>This Issue</b>	: 09/04/2008	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: D2005 REV C
<b>First Issue</b>	: / /	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: 33340	<b>Drawing Revision</b>	: C
	<b>Type</b> : SMALL /MED FAB	<b>Material</b>	:
<b>Written By</b>	:	<b>Due Date</b>	: 30/04/2008
<b>Checked &amp; Approved By</b>	: <u>JD 08.4.09</u>	<b>Qty:</b>	5 Um: Each
<b>Comment</b>	: Est. B99.08.24 Re-format DM/EC		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	AN8338J	Elbow,Bulkhead-M-Flare
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Elbow,Bulkhead-M-Flare

Pick:

Qty	Part Number	Description	Batch
1	AN833-8J	Elbow	105057x3 1107736x2

FF 00204-24 (5)

2.0	D2005003	Restrictor
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Restrictor

Pick:

Qty	Part Number	Description	Batch
1	D2005-003	Restrictor	B33793

FF 08-04-24 (5)

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL / MED FAB

Machine elbow P/N: AN833-8J per Dwg. D2005-011

Press fit D2005-003 restrictor in place as per Dwg. D2005-011

Note:(15° chamfer towards inside of fitting)

Stake restrictor in place using clean ballpeanhammer to tap down edge.

Polish smooth finish

Scribe P/N: D2005-011

FF 08-04-24 (5)

4.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

08/04/24 (5)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 09/04/2008 9:18:35 AM  
User: Julie Lecocq

## Process Sheet

✓ Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RESTRICTOR ELBOW

Job Number: 38507

Part Number: D2005011

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

5707

10/24/24 (5)

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/04/29/11

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-04-28

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

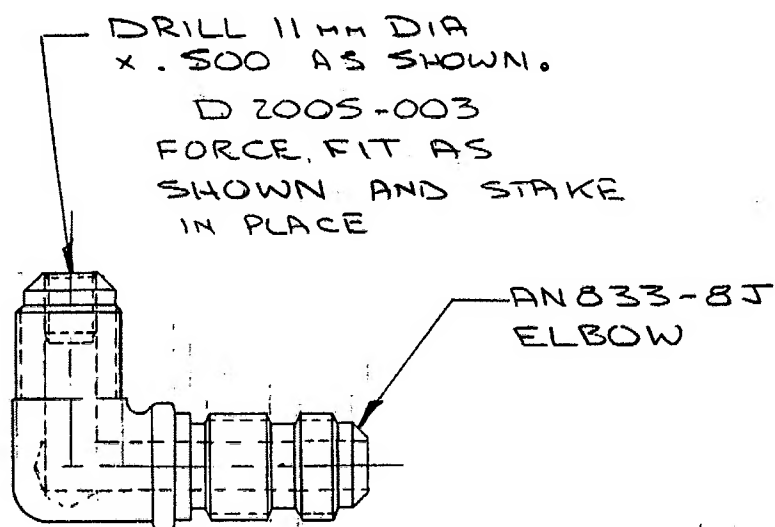
**NOTE:** Date & initial all entries

**DART**



DESIGN BRADLEY	DRAWN BY BRADLEY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2005-011	REV C SHEET 1 OF 1
DATE 96.04.17	TITLE RESTRICTOR ELBOW		
C REDRAWN 96.04.17 <i>[Signature]</i>			

**RELEASED**  
97/04/03 DS



DETAIL OF D2005-011

SCALE 1:1

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 38507